

Technical Data Sheet

SCHULAREC PP 20/01

Polypropylene Copolymer

Product Description

Recycled general purpose PP produced from Post Industrial sources. PP 20/01 is suitable for injection moulding applications requiring a medium flow.

General

Recycled Content	• Yes
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	0.915 g/cm ³	0.915 g/cm ³	ISO 1183/A
Melt Mass-Flow Rate (MFR)	15 to 22 g/10 min	15 to 22 g/10 min	ASTM D1238
Melt Volume-Flow Rate (MVR) (230°C/2.16 kg)	< 30 cm ³ /10min	< 30 cm ³ /10min	ISO 1133
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strain (Break)	30 %	30 %	ISO 527-2
Flexural Modulus	167000 psi	1150 MPa	ISO 178
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	2.9 ft·lb/in ²	6.0 kJ/m ²	ISO 179/1eA
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Burning Rate			
0.0787 in (2.00 mm)	< 3.9 in/min	< 100 mm/min	ISO 3795
0.0787 in (2.00 mm)	< 3.9 in/min	< 100 mm/min	FMVSS 302

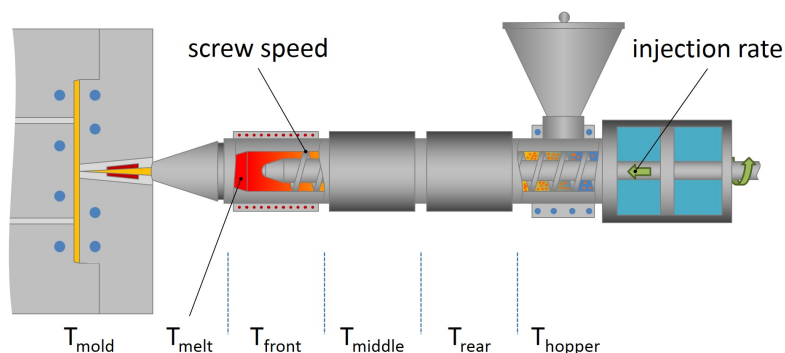
Additional Information

- 1.) Not for use in food contact applications
- 2.) Not for use in medical or pharmaceutical applications

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Suggested Max Regrind	20 %	20 %
Processing (Melt) Temp	446 to 518 °F	230 to 270 °C
Mold Temperature	104 to 158 °F	40 to 70 °C

Injection Notes

*Drying normally not necessary.

Notes

These are typical property values not to be construed as specification limits.